

**OXYGEN/ACETYLENE**  
Style 551



GWWT15

PART NO.	TIP SIZE	WELD THICKNESS	PRESSURE (kPa)		TYPICAL CONSUMPTION (L/min)	
			OXYGEN	ACETYLENE	OXYGEN / FUEL GAS	
GWWT06	6	1.2	50	50	1.5	■ ● ▲
GWWT08	8	2	50	50	2	■ ● ▲
GWWT10	10	2.6	50	50	3	■ ●
GWWT12	12	3.2 / 4	50	50	4	■ ●
GWWT15	15	5 / 6.5	50	50	6.5	■ ●
GWWT20	20	8.2 / 10	50	50	12	■

Acetylene cylinder guide for safe use, refer to your gas supplier.

G = ■ E = ● D = ▲



Typical consumption rates have been listed. These may vary depending on settings by the operator and environmental conditions.

**OXYGEN/LpG**  
Style 554



GWWT15

PART NO.	TIP SIZE	BRAZING THICKNESS	PRESSURE (kPa)		TYPICAL CONSUMPTION (L/min)
			OXYGEN	LPG	OXYGEN / FUEL GAS
GWBT08	8	2	50	50	0.5
GWBT12	12	3.2 / 4	50	50	2
GWBT15	15	5 / 6.5	50	50	3
GWBT20	20	8.2 / 10	50	50	5



Typical consumption rates have been listed. These may vary depending on settings by the operator and environmental conditions.