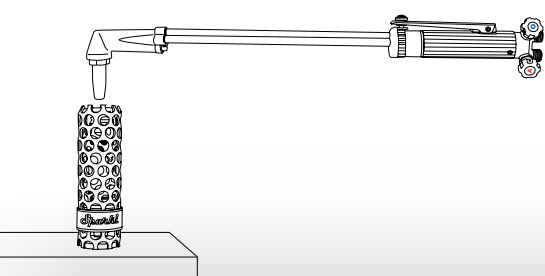


1

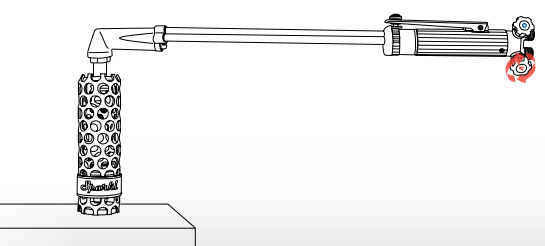
### For SPT031 & SPT051 Magnetic Base

Attach Sparki to a steel surface. The magnet is very strong and will hold in any position.



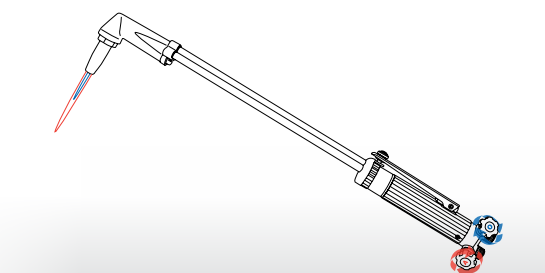
2

Place cutting or gouging nozzle or welding/brazing tip over top.



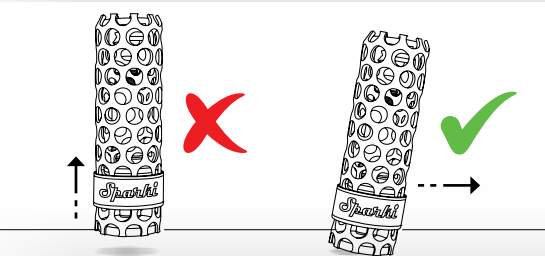
3

Turn on the fuel gas and press the tip down into the top of the Sparki unit. When the piezo clicks the flame will ignite.



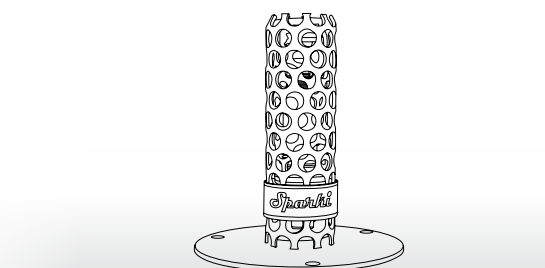
4

Pull up and adjust the oxygen and fuel gas for the correct cutting, gouging, welding or brazing flame.



5

The magnet in the Sparki igniter is very strong, damage may occur if incorrectly removed from the steel surface. When removing Sparki from a steel surface, do not try to lift directly off, roll to the side, so that the magnet removes easily.



1

### For SPT101 100 mm Steel Base

This model is designed to be permanently attached to a work bench or wall with screws or by welding.

Follow steps 2, 3 and 4 for use.



### CAUTION

- Check oxygen fuel cutting/welding equipment for leaks prior to lighting.
- Always use igniter in ventilated areas.
- Cutting and welding equipment must only be used by experienced competent operators.
- Ensure before lighting that there are no combustible materials in the area.

# Sparki

## Hands Free Igniter for Welding & Cutting Torches

Sparki comes in two sizes of magnetic base (30 & 50 mm) and a 100 mm steel base for permanent fixing to the bench.

Sparki with the magnet base allows you to take it anywhere and attach close to where you are working, for hands free lighting and operation of your equipment. Easily fits into overall pockets.

Sparki with the steel base can be permanently fixed to your work bench so that you never have to look for that spark lighter ever again.



### SPECIFICATIONS

Part No	SPT031
Size	30 mm
Base	Magnetic



### SPECIFICATIONS

Part No	SPT101
Size	100 mm
Base	Steel



### SPECIFICATIONS

Part No	SPT051
Size	50 mm
Base	Magnetic